

Garant
SC.T 09T304, Grade: HB7140-1


Order data

Order number	260762 HB7140-1
GTIN	4045197819246
Item class	21G

Description

SC.T 09T304 HB7140-1 Corner radius: 0.4 mm

Grade: HB7140-1

Chip breaker: VM

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Technical description

Grade	HB7140-1
Cutting conditions	slightly interrupted
Chip breaker	VM
Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	60 - 230 m/min
Main application	M
Corner radius	0.4 mm

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning