

**Garant**
**SC.T 09T304, Grade: HB725**


## Order data

Order number	260762 HB725
GTIN	4045197713575
Item class	21G

## Description

SC.T 09T304 HB725 Corner radius: 0.4 mm  
 Grade: HB725  
 Chip breaker: UM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 4 mm  
 Feed  $f$ : 0.05 - 0.5 mm/rev.

## Technical description

Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Chip breaker	UM
Feed $f$	0.05 - 0.5 mm/rev.
Cutting depth $a_p$	0.2 - 4 mm
Main application	UNI
Grade	HB725

Cutting speed $v_c$ main application	50 - 250 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning