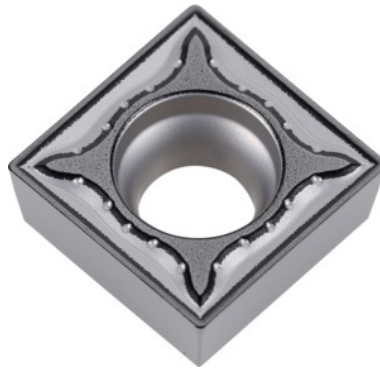


Garant
SCMT 09T308, Grade: HB7120-1


Order data

Order number	260763 HB7120-1
GTIN	4045197818607
Item class	21G

Description

SCMT 09T308 HB7120-1 Corner radius: 0.8 mm
 Grade: HB7120-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.

Technical description

Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Corner radius	0.8 mm
Grade	HB7120-1
Cutting speed v_c main application	80 - 260 m/min

Main application	M
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning