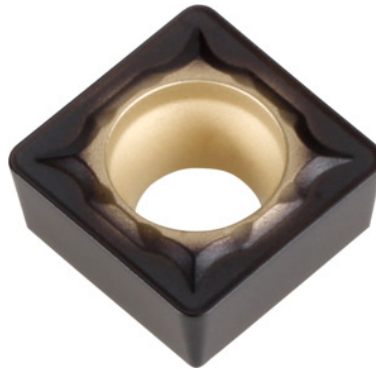


**Garant****SC.T 120404, Grade: HB7035-1**

## Order data

Order number	260765 HB7035-1
GTIN	4045197874443
Item class	21G

## Description

SC.T 120404 HB7035-1 Corner radius: 0.4 mm  
Grade: HB7035-1  
Chip breaker: SM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.

## Technical description

Cutting speed $v_c$ main application	100 - 320 m/min
Main application	P
Cutting conditions	heavily interrupted
Grade	HB7035-1
Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 2.5 mm
Feed $f$	0.1 - 0.3 mm/rev.

Chip breaker	SM
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning