

**Garant**
**SC.T 120404, Grade: HB7120-1**


### Order data

Order number	260765 HB7120-1
GTIN	4045197818614
Item class	21G

### Description

SC.T 120404 HB7120-1 Corner radius: 0.4 mm  
 Grade: HB7120-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.

### Technical description

Feed $f$	0.1 - 0.3 mm/rev.
Grade	HB7120-1
Main application	M
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting speed $v_c$ main application	80 - 260 m/min

Chip breaker	VM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning