

Garant
SC.T 120404, Grade: HB7140-1


Order data

Order number	260765 HB7140-1
GTIN	4045197819260
Item class	21G

Description

SC.T 120404 HB7140-1 Corner radius: 0.4 mm
 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.

Technical description

Cutting speed v_c main application	60 - 230 m/min
Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.4 mm
Main application	M
Chip breaker	VM
Cutting conditions	slightly interrupted
Grade	HB7140-1

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning