

**Garant****SC.T 120404, Grade: HB725**

## Order data

Order number	260765 HB725
GTIN	4045197956897
Item class	21G

## Description

SC.T 120404 HB725 Corner radius: 0.4 mm

Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth  $a_p$ : 0.2 - 4 mm

Feed  $f$ : 0.05 - 0.5 mm/rev.

## Technical description

Main application	UNI
Feed $f$	0.05 - 0.5 mm/rev.
Grade	HB725
Corner radius	0.4 mm
Cutting speed $v_c$ main application	50 - 250 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted

Chip breaker	UM
Tool material	Carbide
Cutting depth $a_p$	0.2 - 4 mm
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning