

Garant
SC.T 120408, Grade: HB7010-1


Order data

Order number	260766 HB7010-1
GTIN	4045197780669
Item class	21G

Description

SC.T 120408 HB7010-1 Corner radius: 0.8 mm

Grade: HB7010-1

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Technical description

Cutting speed v_c main application	120 - 440 m/min
Cutting depth a_p	0.5 - 2.5 mm
Grade	HB7010-1
Cutting conditions	continuous
Corner radius	0.8 mm
Main application	P
Feed f	0.1 - 0.3 mm/rev.

Chip breaker	SM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning