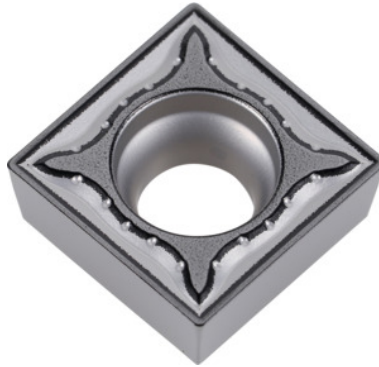


Garant**SC.T 120408, Grade: HB7120-1**

Order data

Order number	260766 HB7120-1
GTIN	4045197818621
Item class	21G

Description

SC.T 120408 HB7120-1 Corner radius: 0.8 mm
Grade: HB7120-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.3 mm/rev.

Technical description

Grade	HB7120-1
Corner radius	0.8 mm
Main application	M
Cutting speed v_c main application	80 - 260 m/min
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Cutting conditions	continuous

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning