

Garant
Boring bar HSS, right-hand, Shank \varnothing / insert size: 25/16 mm

Order data

Order number	260922 25/16
GTIN	4045197653468
Item class	21T

Description

Boring bar HSS 25/16 mm Shank $\varnothing D_s$: 25 mm

ISO code toolholder: AH25R STF/CR/L16

Setting angle κ : 45 degrees

suitable indexable insert: TC.. 16T3..

Minimum pre-drill $\varnothing D_{min}$: 28 mm

Centre offset L_3 : 17 mm

Technical description

suitable indexable insert	TC.. 16T3..
Centre offset L_3	17 mm
Minimum pre-drill $\varnothing D_{min}$	28 mm
ISO code toolholder	AH25R STF/CR/L16
Insert size	16 mm
Pack of insert screws	269028 8
Head length L_1	40 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	45 degrees
Shank $\varnothing D_s$	25 mm
Application type	right-hand
Boring depth up to	5xD

Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws 10 pieces	269413
Set of insert screws 10 pieces	269414
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8
Set of insert screws Type 7	269028 7