

**Garant**
**Boring bar HSS, left-hand, Shank  $\varnothing$  / insert size: 25/16 mm**

**Order data**

Order number	260923 25/16
GTIN	4045197653512
Item class	21T

**Description**

Boring bar HSS 25/16 mm Shank  $\varnothing$   $D_s$ : 25 mm  
 ISO code toolholder: AH25R STFCR/L16  
 Setting angle  $\kappa$ : 45 degrees  
 suitable indexable insert: TC.. 16T3..  
 Minimum pre-drill  $\varnothing$   $D_{min}$ : 28 mm  
 Centre offset  $L_3$ : 17 mm

**Technical description**

Insert size	16 mm
Minimum pre-drill $\varnothing$ $D_{min}$	28 mm
Head length $L_1$	40 mm
Pack of insert screws	269028 8
ISO code toolholder	AH25R STFCR/L16
Centre offset $L_3$	17 mm
suitable indexable insert	TC.. 16T3..
Overall length $L$	200 mm
Clamping height $L_2$	23 mm
Setting angle $\kappa$	45 degrees
Shank $\varnothing$ $D_s$	25 mm
Application type	left-hand
Boring depth up to	5×D

Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 7	269028 7
Set of insert screws 10 pieces	269414
Set of insert screws 10 pieces	269413