



## Boring bar steel, left-hand, Shank $\varnothing$ / insert size: 20/11 mm



### Order data

Order number	260931 20/11
GTIN	4960664541843
Item class	25U

### Description

#### Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank  $\varnothing D_s$ : 20 mm

ISO code toolholder: A20R STLCR/L11

Setting angle  $\kappa$ : 95 degrees

suitable indexable insert: TC.. 1102..

Minimum pre-drill  $\varnothing D_{min}$ : 22 mm

Centre offset  $L_3$ : 11.2 mm

### Technical description

Minimum pre-drill $\varnothing D_{min}$	22 mm
Insert screw	269022 4
Insert size	11 mm
Centre offset $L_3$	11.2 mm
suitable indexable insert	TC.. 1102..
ISO code toolholder	A20R STLCR/L11
Overall length L	200 mm
Clamping height $L_2$	19 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	20 mm

Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw Type 4	269022 4
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Clamping screw	269407