

Garant

Boring bar steel, right-hand, Shank \varnothing / insert size: 32/16 mm



Order data

Order number	260934 32/16
GTIN	4045197653574
Item class	21T

Description

Boring bar steel 32/16 mm Shank $\varnothing D_s$: 32 mm
 ISO code toolholder: A32S STF/CR/L16
 Setting angle κ : 45 degrees
 suitable indexable insert: TC.. 16T3..
 Minimum pre-drill $\varnothing D_{min}$: 40 mm
 Centre offset L_3 : 22 mm

Technical description

Shim screw	269013 2
Insert size	16 mm
Centre offset L_3	22 mm
Pack of insert screws	269028 24
ISO code toolholder	A32S STF/CR/L16
Head length L_1	34.6 mm
Shim	269005 7
Minimum pre-drill $\varnothing D_{min}$	40 mm
suitable indexable insert	TC.. 16T3..
Overall length L	250 mm
Clamping height L_2	30 mm
Setting angle κ	45 degrees

Shank $\varnothing D_s$	32 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim screw	269200
Shim	269040
Shim screw Type 2	269013 2
Set of insert screws Type 24	269028 24
Set of insert screws Type 8	269028 8
Shim Type 7	269005 7
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws 10 pieces	269468
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces	269414