

Garant
Boring bar steel, left-hand, Shank \varnothing / insert size: 32/16 mm

Order data

Order number	260935 32/16
GTIN	4045197656070
Item class	21T

Description

Boring bar steel 32/16 mm Shank $\varnothing D_s$: 32 mm
 ISO code toolholder: A32S STF/CR/L16
 Setting angle κ : 45 degrees
 suitable indexable insert: TC.. 16T3..
 Minimum pre-drill $\varnothing D_{min}$: 40 mm
 Centre offset L_3 : 22 mm

Technical description

Minimum pre-drill $\varnothing D_{min}$	40 mm
Insert size	16 mm
Pack of insert screws	269028 24
Head length L_1	34.6 mm
suitable indexable insert	TC.. 16T3..
Shim screw	269013 2
Centre offset L_3	22 mm
Shim	269005 7
ISO code toolholder	A32S STF/CR/L16
Overall length L	250 mm
Clamping height L_2	30 mm
Setting angle κ	45 degrees

Shank $\varnothing D_s$	32 mm
Application type	left-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim screw Type 2	269013 2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 8	269028 8
Set of insert screws Type 24	269028 24
Shim	269040
Shim screw	269200
Set of insert screws 10 pieces	269468
Set of insert screws 10 pieces	269414
Shim Type 7	269005 7
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500