

**Garant**
**TCMT 110202, Grade: HB7020**


### Order data

Order number	260950 HB7020
GTIN	4045197710857
Item class	21G

### Description

TCMT 110202 HB7020 Grade: HB7020

Chip breaker: SS

Cutting depth  $a_p$ : 0.2 - 1.5 mm

Feed  $f$ : 0.05 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 150 - 400 m/min

### Technical description

Cutting depth $a_p$	0.2 - 1.5 mm
Cutting speed $v_c$ main application	150 - 400 m/min
Main application	P
Feed $f$	0.05 - 0.2 mm/rev.
Corner radius	0.2 mm
Chip breaker	SS
Cutting conditions	slightly interrupted
Grade	HB7020

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 110202
Number of changes/inserts	3
Type of product	Indexable insert for turning