

Garant
TCMT 110204, Grade: HB7020


Order data

Order number	260952 HB7020
GTIN	4045197710864
Item class	21G

Description

TCMT 110204 HB7020 Grade: HB7020

Chip breaker: SS

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.05 - 0.2 mm/rev.

Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting conditions	slightly interrupted
Main application	P
Chip breaker	SS
Corner radius	0.4 mm
Feed f	0.05 - 0.2 mm/rev.
Cutting speed v_c main application	150 - 400 m/min
Cutting depth a_p	0.2 - 1.5 mm
Grade	HB7020

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Type of product	Indexable insert for turning