

Garant
TCMT 110204, Grade: HB7035-1


Order data

Order number	260952 HB7035-1
GTIN	4045197874665
Item class	21G

Description

TCMT 110204 HB7035-1 Grade: HB7035-1

Chip breaker: SS

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.05 - 0.2 mm/rev.

Cutting speed v_c main application: 120 - 350 m/min

Technical description

Corner radius	0.4 mm
Chip breaker	SS
Cutting speed v_c main application	120 - 350 m/min
Cutting conditions	heavily interrupted
Grade	HB7035-1
Feed f	0.05 - 0.2 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm
Main application	P

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Type of product	Indexable insert for turning