

Garant**TCMT 110204, Grade: HB7140-1**

Order data

Order number	260952 HB7140-1
GTIN	4045197819291
Item class	21G

Description

TCMT 110204 HB7140-1 Grade: HB7140-1
Chip breaker: VS
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 70 - 260 m/min

Technical description

Corner radius	0.4 mm
Grade	HB7140-1
Chip breaker	VS
Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 260 m/min
Feed f	0.1 - 0.3 mm/rev.
Main application	M

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Type of product	Indexable insert for turning