

Garant
TCMT 110204, Grade: HB7415


Order data

Order number	260952 HB7415
GTIN	4045197816962
Item class	21G

Description

TCMT 110204 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.2 - 1 mm
 Feed f : 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Cutting speed v_c main application	60 - 70 m/min
Feed f	0.1 mm/rev.
Grade	HB7415
Cutting depth a_p	0.2 - 1 mm
Corner radius	0.4 mm
Cutting conditions	continuous
Main application	S
Chip breaker	TIS

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Type of product	Indexable insert for turning