

Garant
TCMT 110208, Grade: HB7120-1


Order data

Order number	260954 HB7120-1
GTIN	4045197818713
Item class	21G

Description

TCMT 110208 HB7120-1 Grade: HB7120-1
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 90 - 290 m/min

Technical description

Grade	HB7120-1
Cutting speed v_c main application	90 - 290 m/min
Corner radius	0.8 mm
Cutting depth a_p	0.2 - 1.5 mm
Main application	M
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Chip breaker	VS

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 110208
Number of changes/inserts	3
Type of product	Indexable insert for turning