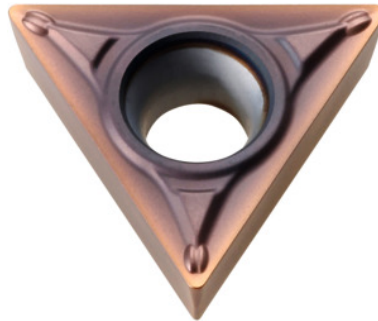


**Garant****TCMT 110208, Grade: HB7415**

## Order data

Order number	260954 HB7415
GTIN	4045197816993
Item class	21G

## Description

TCMT 110208 HB7415 Grade: HB7415  
Chip breaker: TIS  
Cutting depth  $a_p$ : 0.2 - 1 mm  
Feed  $f$ : 0.1 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 70 m/min

## Technical description

Grade	HB7415
Cutting conditions	continuous
Corner radius	0.8 mm
Feed $f$	0.1 mm/rev.
Cutting speed $v_c$ main application	60 - 70 m/min
Main application	S
Cutting depth $a_p$	0.2 - 1 mm
Chip breaker	TIS

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 110208
Number of changes/inserts	3
Type of product	Indexable insert for turning