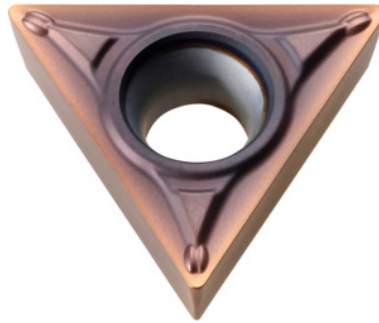


Garant
TCMT 16T304, Grade: HB7415


Order data

Order number	260956 HB7415
GTIN	4045197672520
Item class	21G

Description

TCMT 16T304 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.2 - 1 mm
 Feed f : 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Cutting speed v_c main application	60 - 70 m/min
Cutting depth a_p	0.2 - 1 mm
Feed f	0.1 mm/rev.
Chip breaker	TIS
Main application	S
Corner radius	0.4 mm
Cutting conditions	continuous
Grade	HB7415

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 16T304
Number of changes/inserts	3
Type of product	Indexable insert for turning