

**Garant**
**TC.T 110202, Grade: HB7020**


### Order data

Order number	260980 HB7020
GTIN	4045197711106
Item class	21G

### Description

TC.T 110202 HB7020 Grade: HB7020  
 Chip breaker: SM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

### Technical description

Main application	P
Cutting depth $a_p$	0.5 - 2.5 mm
Corner radius	0.2 mm
Feed $f$	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	120 - 350 m/min
Chip breaker	SM
Grade	HB7020

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TCMT 110202
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning