

Garant
TC.T 110204, Grade: HB7020


Order data

Order number	260982 HB7020
GTIN	4045197699787
Item class	21G

Description

TC.T 110204 HB7020 Grade: HB7020

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 350 m/min

Technical description

Corner radius	0.4 mm
Chip breaker	SM
Cutting speed v_c main application	120 - 350 m/min
Main application	P
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.1 - 0.3 mm/rev.
Grade	HB7020

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning