

Garant
TC.T 110204, Grade: HB7035-1


Order data

Order number	260982 HB7035-1
GTIN	4045197874672
Item class	21G

Description

TC.T 110204 HB7035-1 Grade: HB7035-1
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 100 - 320 m/min

Technical description

Cutting conditions	heavily interrupted
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	SM
Main application	P
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	100 - 320 m/min
Grade	HB7035-1

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning