

Garant
TC.T 110204, Grade: HB7120-1


Order data

Order number	260982 HB7120-1
GTIN	4045197818751
Item class	21G

Description

TC.T 110204 HB7120-1 Grade: HB7120-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Grade	HB7120-1
Corner radius	0.4 mm
Cutting conditions	continuous
Main application	M
Chip breaker	VM
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	80 - 260 m/min

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning