

Garant
TC.T 110204, Grade: HB7140-1


Order data

Order number	260982 HB7140-1
GTIN	4045197819345
Item class	21G

Description

TC.T 110204 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Chip breaker	VM
Corner radius	0.4 mm
Grade	HB7140-1
Main application	M
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 230 m/min
Cutting depth a_p	0.5 - 2.5 mm

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning