

Garant
TCMT 110208, Grade: HB725


Order data

Order number	260984 HB725
GTIN	4045197713599
Item class	21G

Description

TCMT 110208 HB725 Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.2 - 4 mm

Feed f : 0.05 - 0.5 mm/rev.

Cutting speed v_c main application: 50 - 250 m/min

Technical description

Chip breaker	UM
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 4 mm
Main application	UNI
Corner radius	0.8 mm
Feed f	0.05 - 0.5 mm/rev.
Cutting speed v_c main application	50 - 250 m/min
Grade	HB725

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TCMT 110208
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning