

Garant
TCMT 16T308, Grade: HB7035-1

Order data

Order number	260988 HB7035-1
GTIN	4045197874726
Item class	21G

Description

TCMT 16T308 HB7035-1 Grade: HB7035-1

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 100 - 320 m/min

Technical description

Cutting speed v_c main application	100 - 320 m/min
Feed f	0.1 - 0.3 mm/rev.
Main application	P
Corner radius	0.8 mm
Chip breaker	SM
Cutting conditions	heavily interrupted
Cutting depth a_p	0.5 - 2.5 mm
Grade	HB7035-1

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TCMT 16T308
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning