

**Garant**
**TCMT 16T308, Grade: HB7140-1**


## Order data

Order number	260988 HB7140-1
GTIN	4045197819369
Item class	21G

## Description

TCMT 16T308 HB7140-1 Grade: HB7140-1

Chip breaker: VM

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 60 - 230 m/min

## Technical description

Cutting speed $v_c$ main application	60 - 230 m/min
Chip breaker	VM
Feed $f$	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm
Main application	M
Grade	HB7140-1
Corner radius	0.8 mm
Cutting conditions	slightly interrupted

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TCMT 16T308
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning