

Garant
Boring bar steel, right-hand, Shank \varnothing / insert size: 25/16 mm

Order data

Order number	261124 25/16
GTIN	4045197778383
Item class	21T

Description

Boring bar steel 25/16 mm Shank $\varnothing D_s$: 25 mm
 ISO code toolholder: A25R SVJBR/L16
 Setting angle κ : 142 degrees
 suitable indexable insert: VB.. 1604..
 Minimum pre-drill $\varnothing D_{min}$: 28 mm
 Centre offset L_3 : 4.6 mm

Technical description

Minimum pre-drill $\varnothing D_{min}$	28 mm
Overall length L	200 mm
Overhang L_1 recessed holders	44 mm
Pack of insert screws	269028 8
suitable indexable insert	VB.. 1604..
Neck width	16.5 mm
ISO code toolholder	A25R SVJBR/L16
Setting angle κ	142 degrees
Insert size	16 mm
Clamping height L_2	24 mm
Centre offset L_3	4.6 mm
Shank $\varnothing D_s$	25 mm

Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269425
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 17	269028 17