

**Garant**
**Boring bar steel, left-hand, Shank  $\varnothing$  / insert size: 25/16 mm**

**Order data**

Order number	261125 25/16
GTIN	4045197778413
Item class	21T

**Description**

Boring bar steel 25/16 mm Shank  $\varnothing D_s$ : 25 mm  
 ISO code toolholder: A25R SVJBR/L16  
 Setting angle  $\kappa$ : 142 degrees  
 suitable indexable insert: VB.. 1604..  
 Minimum pre-drill  $\varnothing D_{min}$ : 28 mm  
 Centre offset  $L_3$ : 4.6 mm

**Technical description**

ISO code toolholder	A25R SVJBR/L16
Insert size	16 mm
Pack of insert screws	269028 8
Setting angle $\kappa$	142 degrees
Centre offset $L_3$	4.6 mm
Neck width	16.5 mm
Overall length L	200 mm
suitable indexable insert	VB.. 1604..
Minimum pre-drill $\varnothing D_{min}$	28 mm
Clamping height $L_2$	24 mm
Overhang $L_1$ recessed holders	44 mm
Shank $\varnothing D_s$	25 mm

Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Set of insert screws 10 pieces	269425
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws Type 17	269028 17