

**Garant**
**Boring bar, steel, right-hand, Shank  $\varnothing$  / insert size: 32/16 mm**

**Order data**

Order number	261132 32/16
GTIN	4045197878045
Item class	21T

**Description**

Boring bar, steel 32/16 mm Shank  $\varnothing$  D<sub>5</sub>: 32 mm  
 ISO code toolholder: A32S SVUBR/L16  
 Setting angle  $\kappa$ : 93 degrees  
 suitable indexable insert: VB.. 1604..  
 Minimum pre-drill  $\varnothing$  D<sub>min</sub>: 40 mm  
 Centre offset L<sub>3</sub>: 22 mm

**Technical description**

Pack of insert screws	269028 2
suitable indexable insert	VB.. 1604..
Clamping height L <sub>2</sub>	31 mm
ISO code toolholder	A32S SVUBR/L16
Head length L <sub>1</sub>	33.5 mm
Setting angle $\kappa$	93 degrees
Centre offset L <sub>3</sub>	22 mm
Shim	269005 8
Minimum pre-drill $\varnothing$ D <sub>min</sub>	40 mm
Shim screw	269013 2
Insert size	16 mm
Overall length L	250 mm

Shank Ø D <sub>s</sub>	32 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Shim screw Type 2	269013 2
Set of insert screws Type 22	269028 22
Shim	269050
Set of insert screws 10 pieces	269440
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim screw	269200
Shim Type 8	269005 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500