

Garant**VBMT 110302, Grade: HB7020**

Order data

Order number	261142 HB7020
GTIN	4045197717443
Item class	21G

Description

VBMT 110302 HB7020 Grade: HB7020
Chip breaker: SS
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.05 - 0.2 mm/rev.
Cutting speed v_c main application: 150 - 400 m/min

Technical description

Corner radius	0.2 mm
Main application	P
Chip breaker	SS
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.05 - 0.2 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	150 - 400 m/min

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110302
Number of changes/inserts	2
Type of product	Indexable insert for turning