

Garant
VBMT 110304, Grade: HB7415


Order data

Order number	261144 HB7415
GTIN	4045197714220
Item class	21G

Description

VBMT 110304 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.2 - 1 mm
 Feed f : 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Main application	S
Chip breaker	TIS
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting speed v_c main application	60 - 70 m/min
Cutting depth a_p	0.2 - 1 mm
Feed f	0.1 mm/rev.

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Type of product	Indexable insert for turning