

**Garant**
**VBMT 160402, Grade: HB7020**


### Order data

Order number	261150 HB7020
GTIN	4045197708892
Item class	21G

### Description

VBMT 160402 HB7020 Grade: HB7020  
 Chip breaker: SS  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 150 - 400 m/min

### Technical description

Main application	P
Corner radius	0.2 mm
Feed $f$	0.05 - 0.2 mm/rev.
Chip breaker	SS
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.2 - 1.5 mm
Cutting speed $v_c$ main application	150 - 400 m/min

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160402
Number of changes/inserts	2
Type of product	Indexable insert for turning