

**Garant**
**VBMT 160402, Grade: HB7120-1**


### Order data

Order number	261150 HB7120-1
GTIN	4045197818805
Item class	21G

### Description

VBMT 160402 HB7120-1 Grade: HB7120-1  
 Chip breaker: VS  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 90 - 290 m/min

### Technical description

Feed $f$	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Grade	HB7120-1
Cutting speed $v_c$ main application	90 - 290 m/min
Chip breaker	VS
Corner radius	0.2 mm
Main application	M

Cutting depth $a_p$	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160402
Number of changes/inserts	2
Type of product	Indexable insert for turning