

Garant
VBMT 160402, Grade: HB7140-1


Order data

Order number	261150 HB7140-1
GTIN	4045197819390
Item class	21G

Description

VBMT 160402 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	VS
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Main application	M
Cutting speed v_c main application	70 - 260 m/min
Corner radius	0.2 mm

Grade	HB7140-1
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160402
Number of changes/inserts	2
Type of product	Indexable insert for turning