

Garant**VBMT 160402, Grade: HB7415**

Order data

Order number	261150 HB7415
GTIN	4045197672551
Item class	21G

Description

VBMT 160402 HB7415 Grade: HB7415
Chip breaker: TIS
Cutting depth a_p : 0.2 - 1 mm
Feed f : 0.1 mm/rev.
Cutting speed v_c main application: 60 - 70 m/min

Technical description

Main application	S
Corner radius	0.2 mm
Cutting depth a_p	0.2 - 1 mm
Feed f	0.1 mm/rev.
Cutting speed v_c main application	60 - 70 m/min
Chip breaker	TIS
Cutting conditions	continuous

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160402
Number of changes/inserts	2
Type of product	Indexable insert for turning