

**Garant**
**VBMT 160404, Grade: HB7020**


### Order data

Order number	261152 HB7020
GTIN	4045197709394
Item class	21G

### Description

VBMT 160404 HB7020 Grade: HB7020  
 Chip breaker: SS  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 150 - 400 m/min

### Technical description

Corner radius	0.4 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Cutting conditions	slightly interrupted
Feed $f$	0.05 - 0.2 mm/rev.
Cutting speed $v_c$ main application	150 - 400 m/min
Chip breaker	SS
Main application	P

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160404
Number of changes/inserts	2
Type of product	Indexable insert for turning