

**Garant****VBMT 160408, Grade: HB7020**

## Order data

Order number	261154 HB7020
GTIN	4045197710802
Item class	21G

## Description

VBMT 160408 HB7020 Grade: HB7020  
Chip breaker: SS  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.05 - 0.2 mm/rev.  
Cutting speed  $v_c$  main application: 150 - 400 m/min

## Technical description

Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.05 - 0.2 mm/rev.
Chip breaker	SS
Main application	P
Cutting speed $v_c$ main application	150 - 400 m/min
Cutting conditions	slightly interrupted
Corner radius	0.8 mm

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160408
Number of changes/inserts	2
Type of product	Indexable insert for turning