

Garant
VBMT 160408, Grade: HB7415


Order data

Order number	261154 HB7415
GTIN	4045197816979
Item class	21G

Description

VBMT 160408 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.2 - 1 mm
 Feed f : 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Chip breaker	TIS
Feed f	0.1 mm/rev.
Cutting conditions	continuous
Corner radius	0.8 mm
Grade	HB7415
Main application	S
Cutting speed v_c main application	60 - 70 m/min

Cutting depth a_p	0.2 - 1 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160408
Number of changes/inserts	2
Type of product	Indexable insert for turning