


VBMT 110304, Grade: CA510

Order data

Order number	261174 CA510
GTIN	4960664699797
Item class	25E

Description

VBMT 110304 CA510 Grade: CA510

Chip breaker: HQ

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 140 - 450 m/min

Technical description

Cutting speed v_c main application	140 - 450 m/min
Cutting depth a_p	0.5 - 2 mm
Chip breaker	HQ
Corner radius	0.4 mm
Feed f	0.05 - 0.25 mm/rev.
Main application	P
Cutting conditions	continuous
Grade	CA510

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Type of product	Indexable insert for turning