


VBMT 110304, Grade: CA515

Order data

Order number	261174 CA515
GTIN	4960664678075
Item class	25E

Description

VBMT 110304 CA515 Grade: CA515

Chip breaker: HQ

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 110 - 390 m/min

Technical description

Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Cutting speed v_c main application	110 - 390 m/min
Cutting depth a_p	0.5 - 2 mm
Chip breaker	HQ
Main application	P
Corner radius	0.4 mm
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Type of product	Indexable insert for turning