


VBMT 110304, Grade: CA6525

Order data

Order number	261174 CA6525
GTIN	4960664492336
Item class	25E

Description

VBMT 110304 CA6525 Grade: CA6525
 Chip breaker: HQ
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 140 m/min

Technical description

Main application	M
Cutting speed v_c main application	50 - 140 m/min
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 2 mm
Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
Grade	CA6525

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Type of product	Indexable insert for turning