


VBMT 110304, Grade: PV720

Order data

Order number	261174 PV720
GTIN	4960664726110
Item class	25E

Description

VBMT 110304 PV720 Grade: PV720

Chip breaker: HQ

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 270 m/min

Technical description

Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Corner radius	0.4 mm
Main application	P
Cutting speed v_c main application	60 - 270 m/min
Grade	PV720
Cutting depth a_p	0.5 - 2 mm
Chip breaker	HQ

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Type of product	Indexable insert for turning