


**VBMT 110308, Grade: CA525**

**Order data**

Order number	261176 CA525
GTIN	4960664682508
Item class	25E

**Description**

VBMT 110308 CA525 Grade: CA525

Chip breaker: HQ

Cutting depth  $a_p$ : 0.5 - 2 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Cutting speed $v_c$ main application	80 - 330 m/min
Cutting depth $a_p$	0.5 - 2 mm
Chip breaker	HQ
Main application	P
Cutting conditions	slightly interrupted
Feed $f$	0.05 - 0.25 mm/rev.
Corner radius	0.8 mm
Grade	CA525

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110308
Number of changes/inserts	2
Type of product	Indexable insert for turning