

Garant
VB.T 110304, Grade: HB7020


Order data

Order number	261224 HB7020
GTIN	4045197717146
Item class	21G

Description

VB.T 110304 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Cutting speed v_c main application	120 - 350 m/min
Chip breaker	SM
Cutting conditions	slightly interrupted

Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning