

**Garant**
**VB.T 160408, Grade: HB7140-1**


## Order data

Order number	261234 HB7140-1
GTIN	4045197819444
Item class	21G

## Description

VB.T 160408 HB7140-1 Grade: HB7140-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 230 m/min

## Technical description

Main application	M
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting conditions	slightly interrupted
Chip breaker	VM
Feed $f$	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ main application	60 - 230 m/min
Grade	HB7140-1

Corner radius	0.8 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VBMT 160408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning