

Garant
eco screw-on toolholder, right-hand, Shank size / insert size: 25/16 mm

Order data

Order number	261304 25/16
GTIN	4045197945228
Item class	21U

Description
Version:

GARANT eco system screw-on toolholder with internal coolant feed to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability. With flank face cooling.

Note:

Coolant transfer only in conjunction with GARANT eco-system toolholders No.317900 – 319886.

Through-coolant: yes

ISO code toolholder: SVJCR/L 2525X16

suitable indexable insert: VC.. 1604..

Functional width L_4 : 32 mm

Head length L_1 : 40 mm

Overall length L: 111.5 mm

Pack of insert screws: 269028 28

Technical description

suitable indexable insert	VC.. 1604..
Pack of insert screws	269028 28
ISO code toolholder	SVJCR/L 2525X16
Shim	259033 5
Overall length L	111.5 mm
Insert size	16 mm

Head length L ₁	40 mm
Shank size	25 mm
Functional width L ₄	32 mm
Shim screw	269013 1
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15